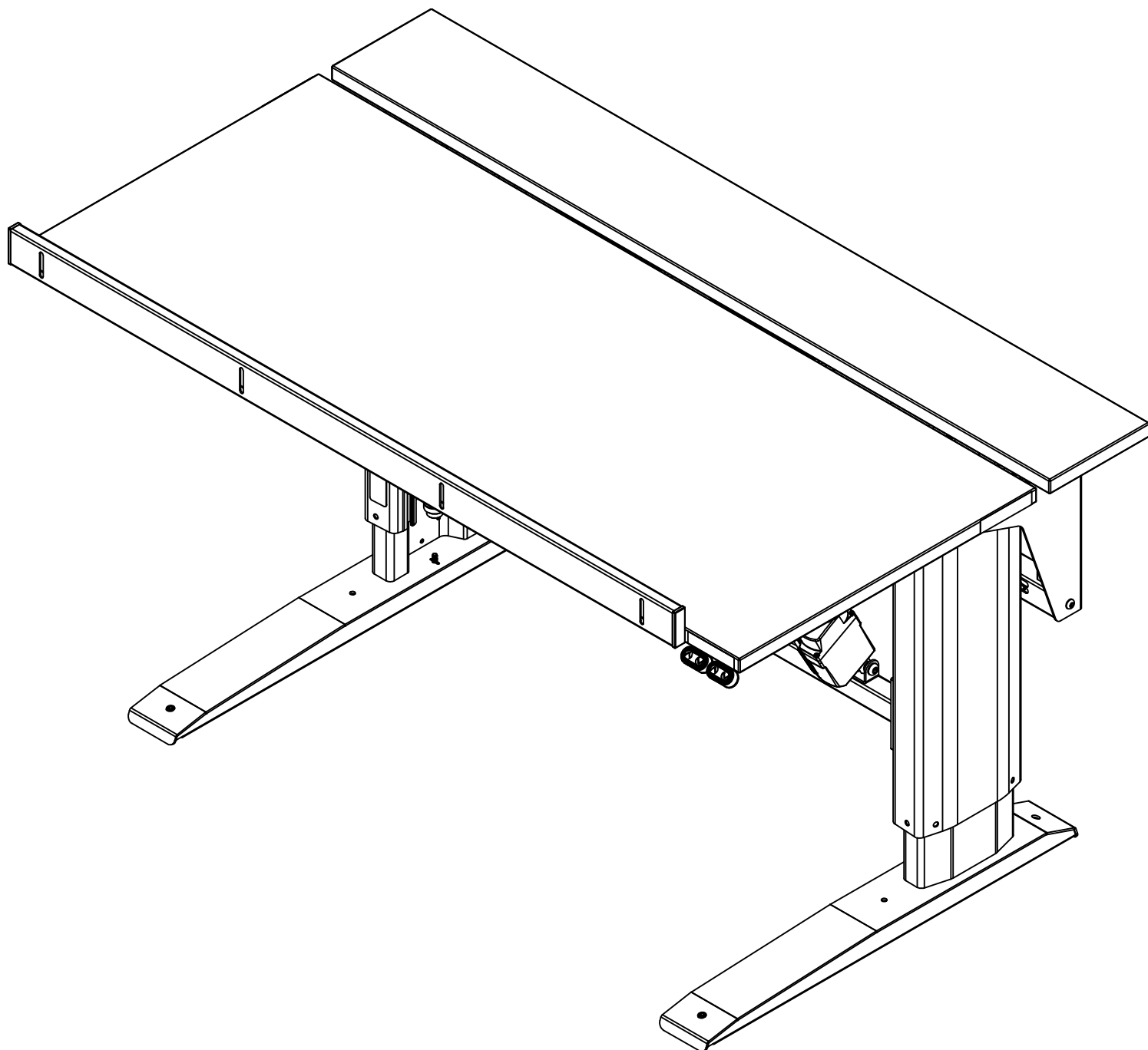


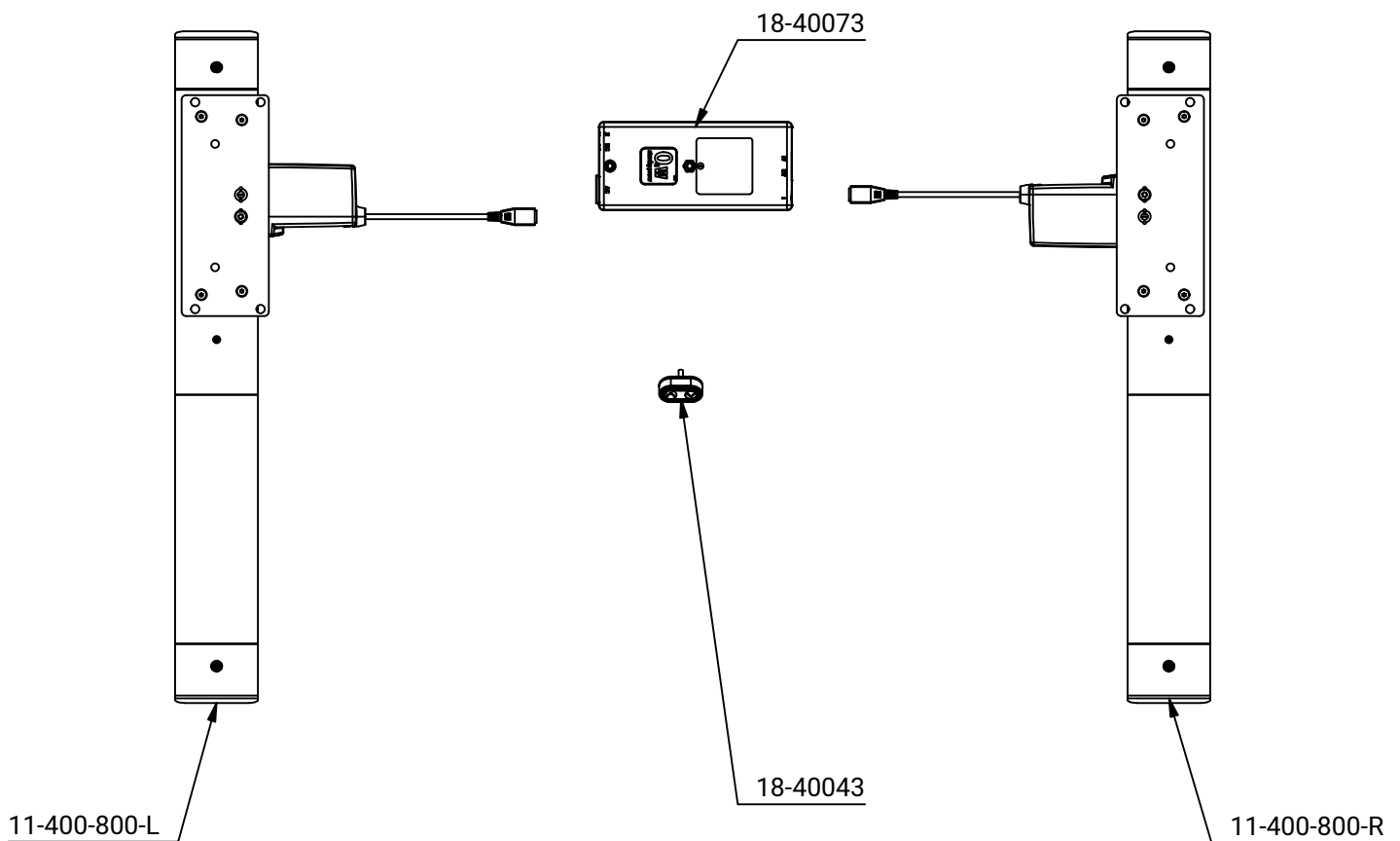


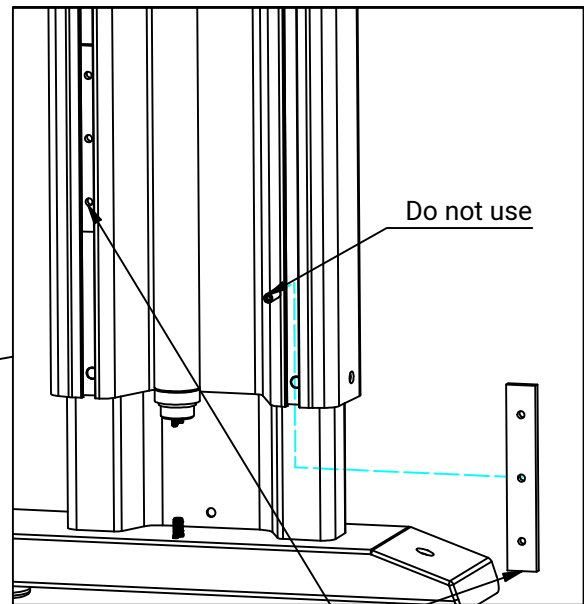
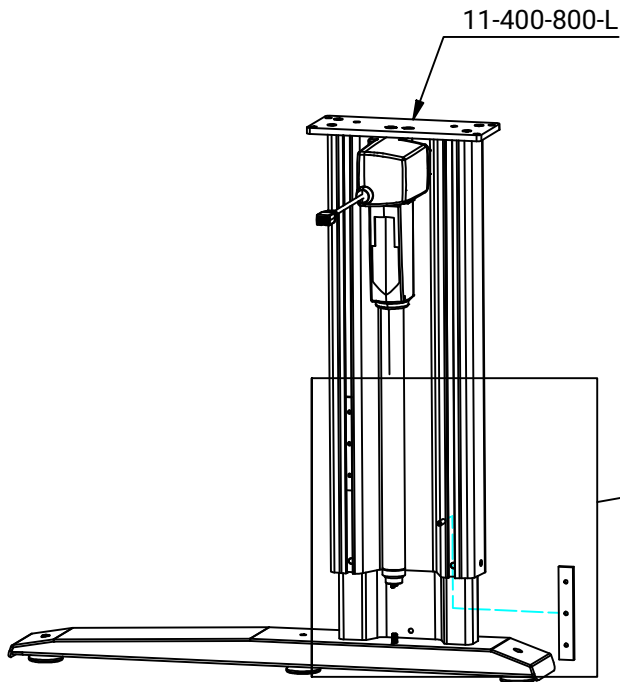
11-405-00X-D

Motorized tilt table



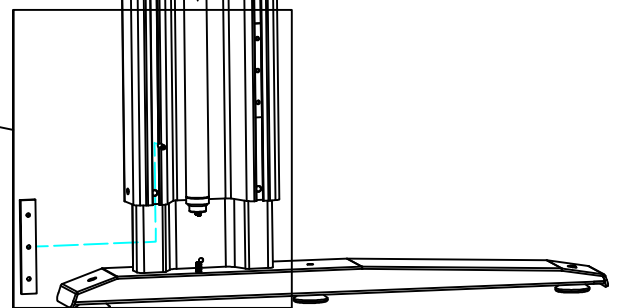
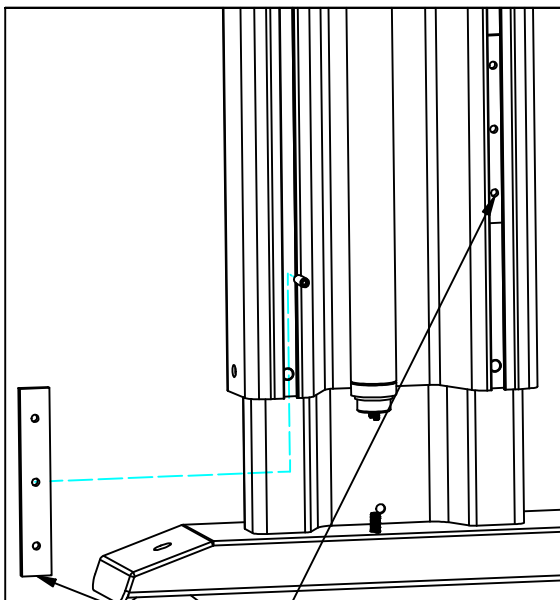
1. Connect motorcables 1-910-105 (2x) between legs & control unit 18-40073
2. Connect control panel 18-40043 to port A1 on control unit 18-40073
3. Connect power cable 1-910-104 to control unit 18-40073
4. Connect power cable to power outlet
5. Hold the down button pushed until table reaches lowest position. Release button
6. Hold the down button pushed for approx. 3 sec. A clicking sound will be heard from the legs. Release button
7. Raise the table for upcoming assembly steps





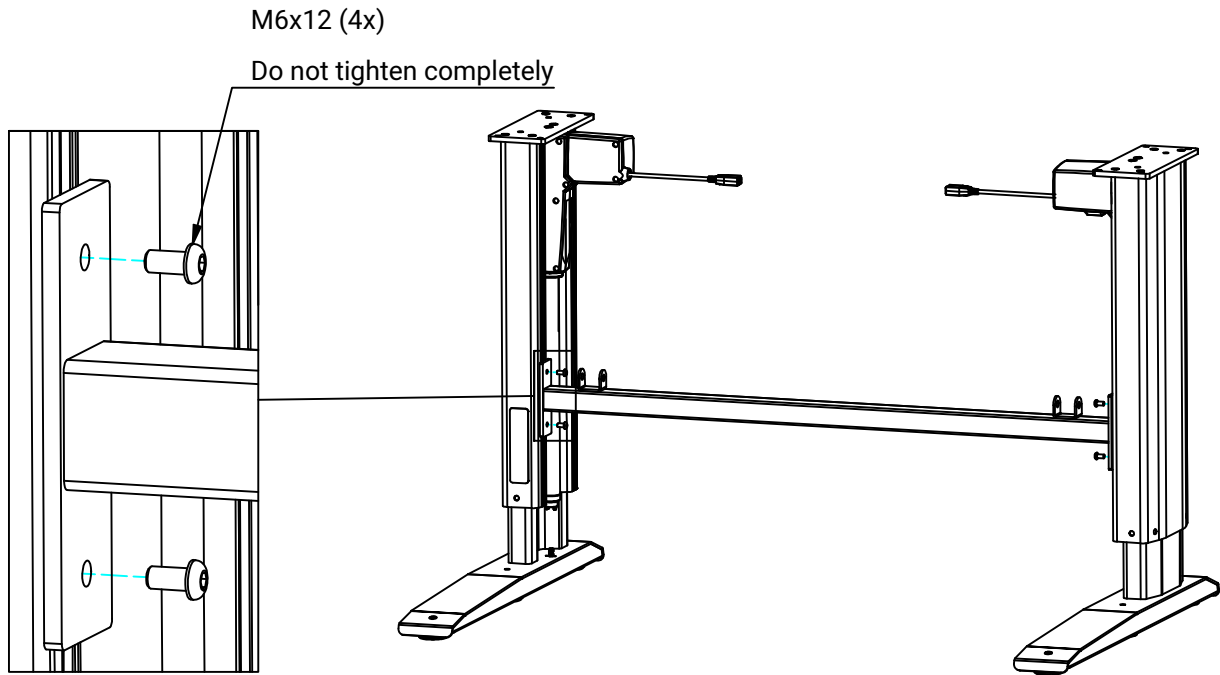
Remove plate. Place in front slot of leg.

11-400-800-R

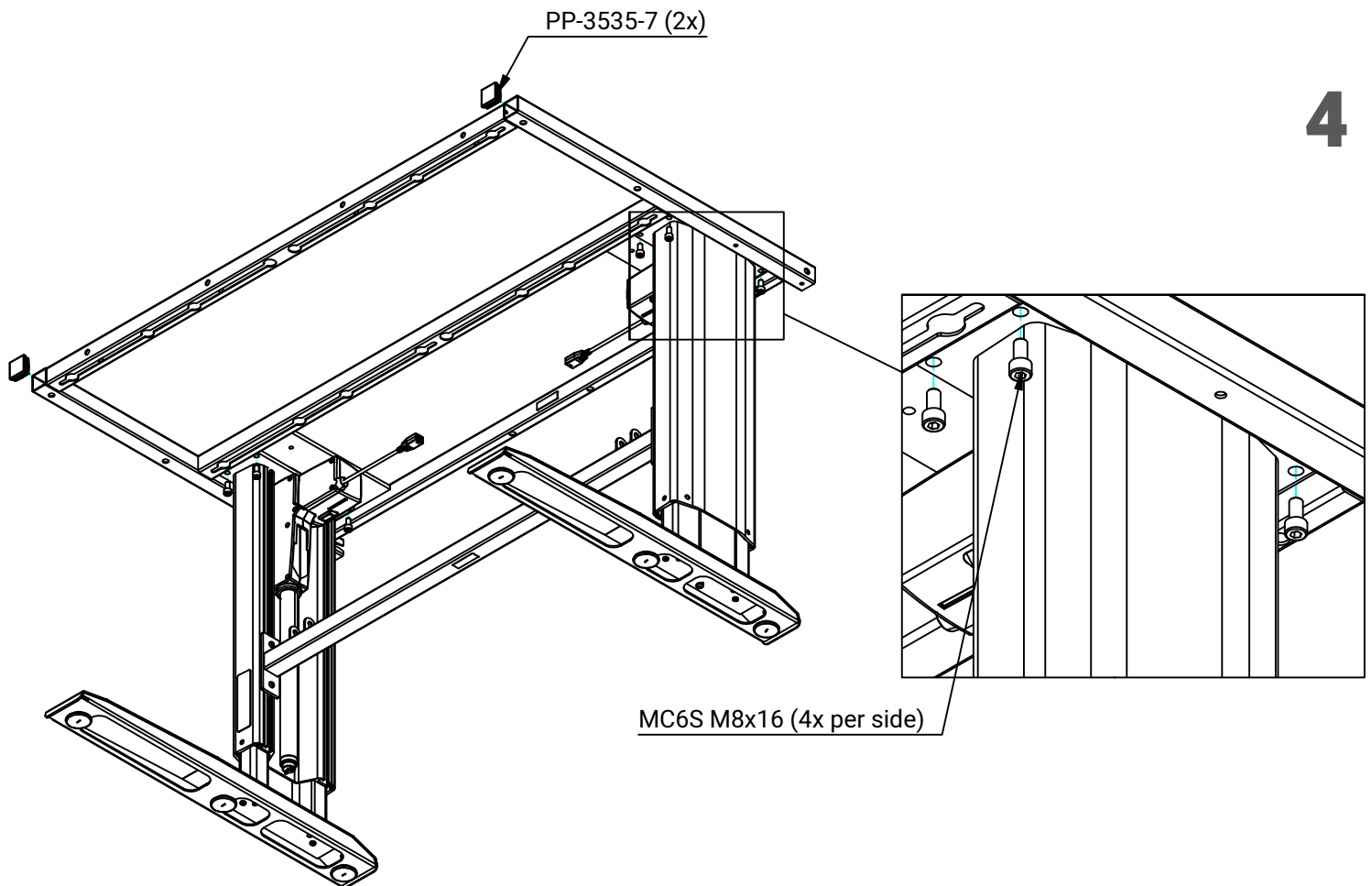


Remove plate. Place in front slot of leg.

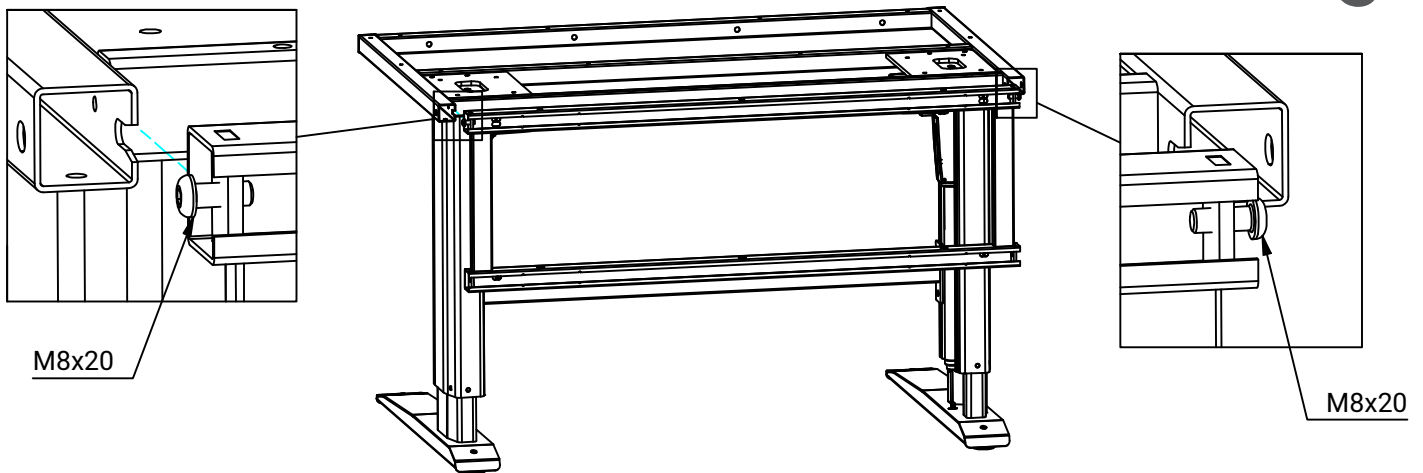
3



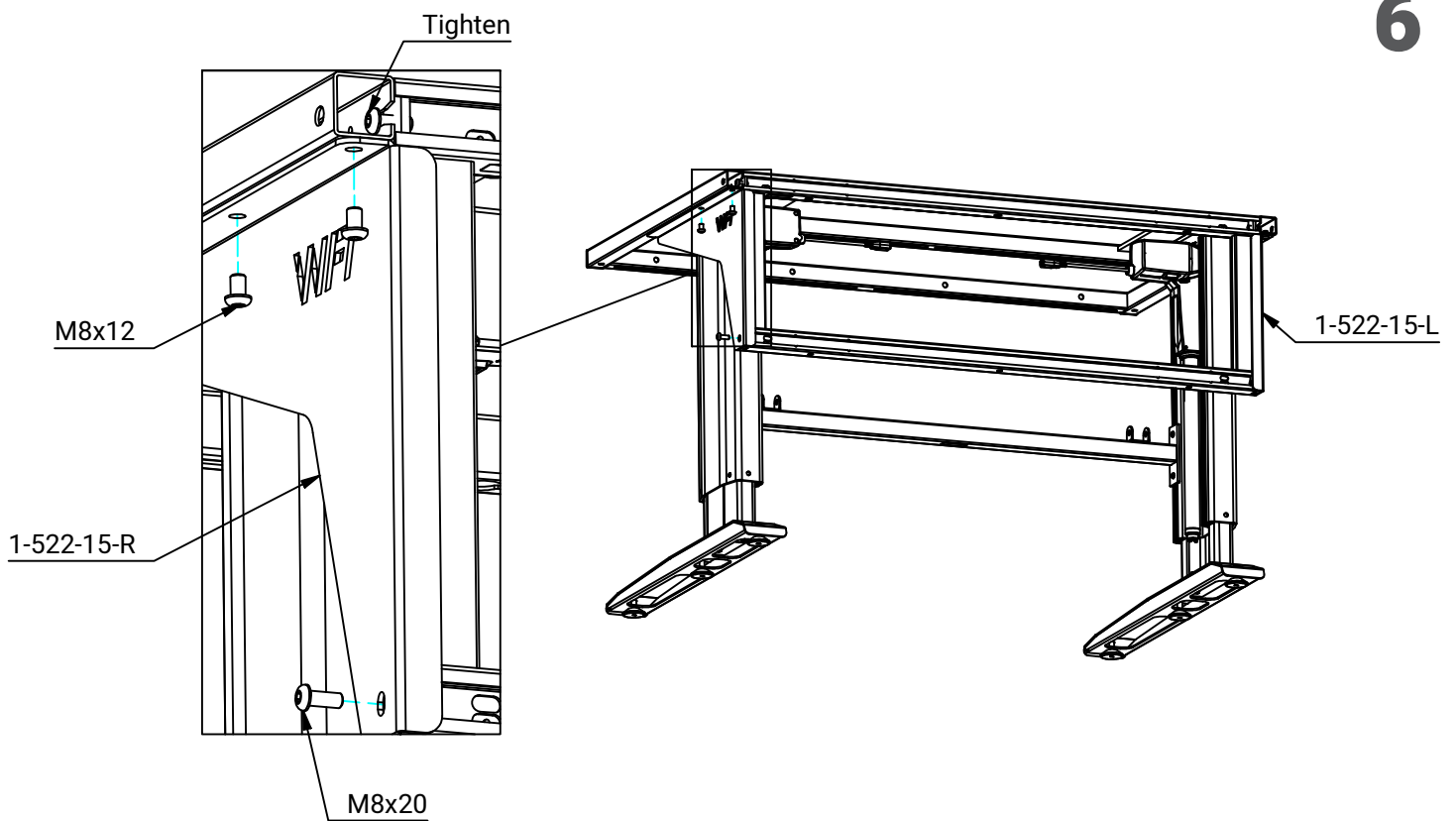
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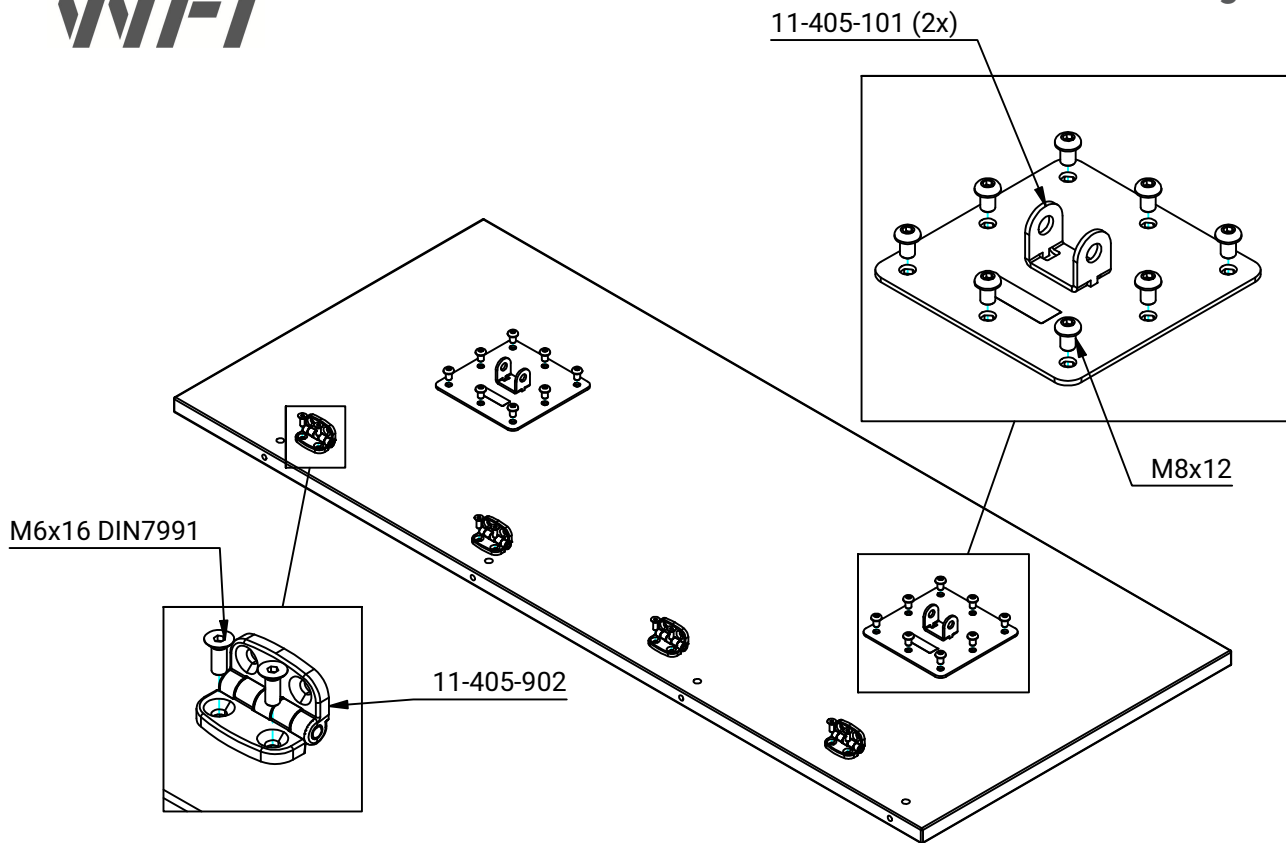
5



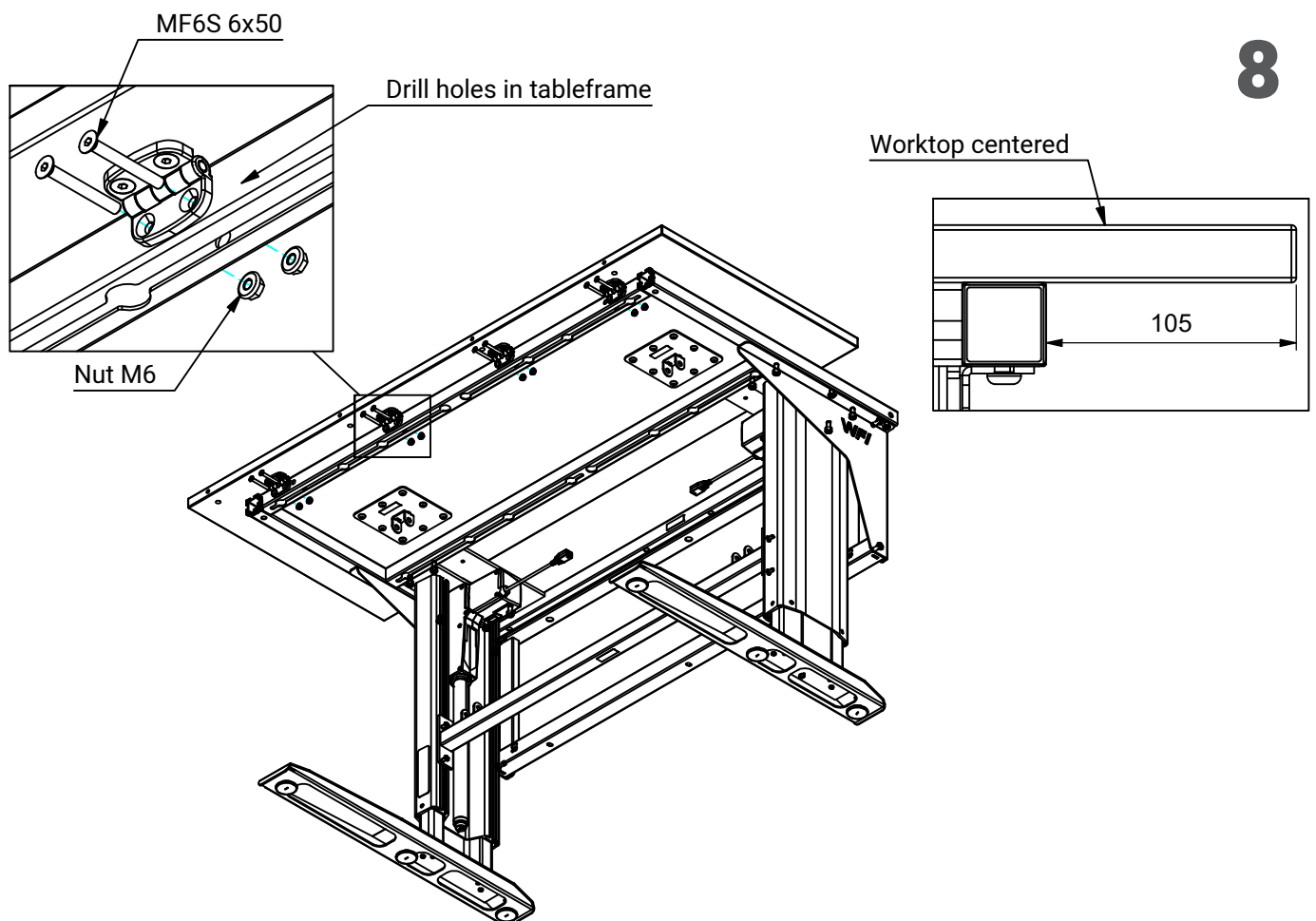
6



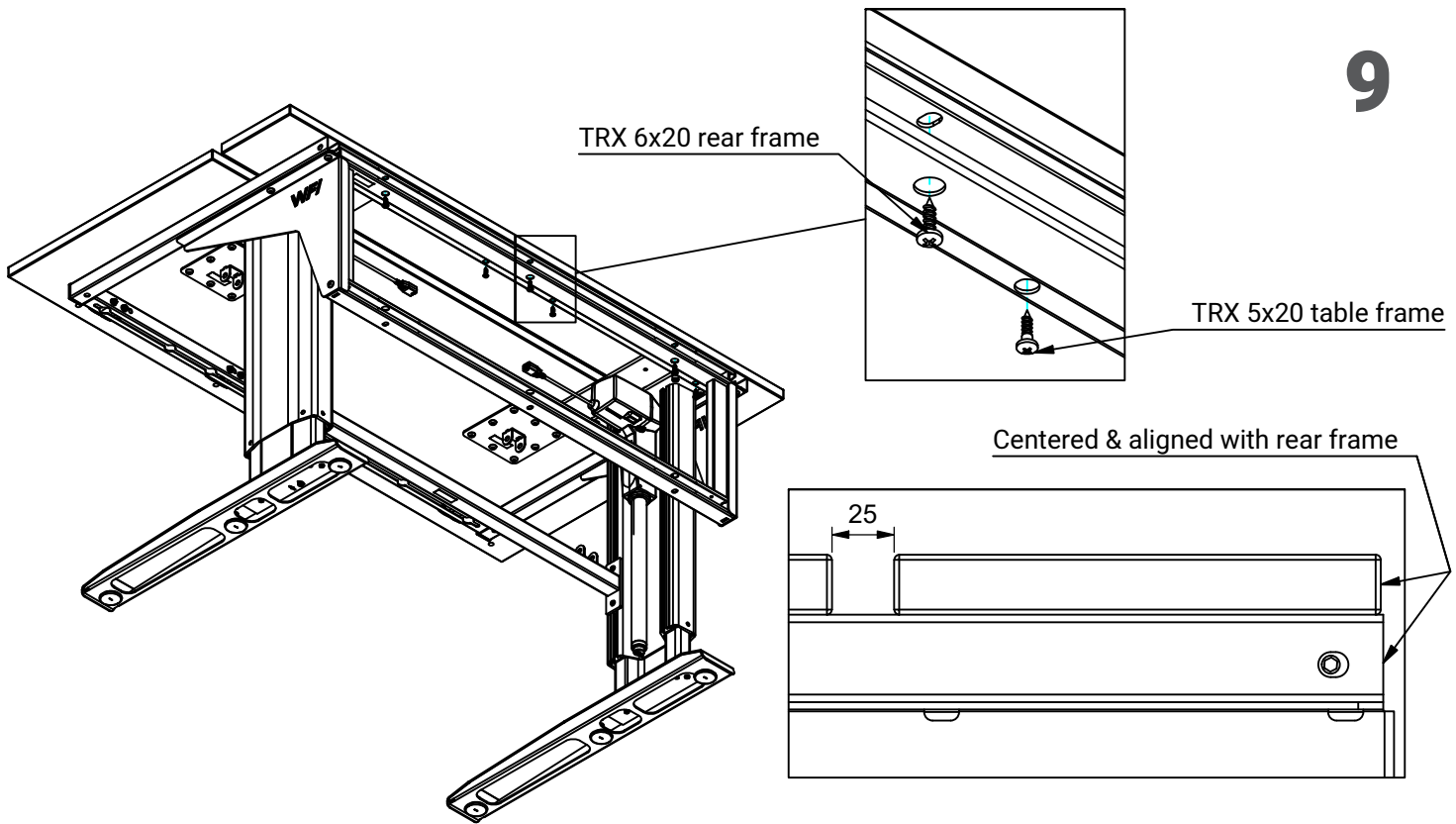
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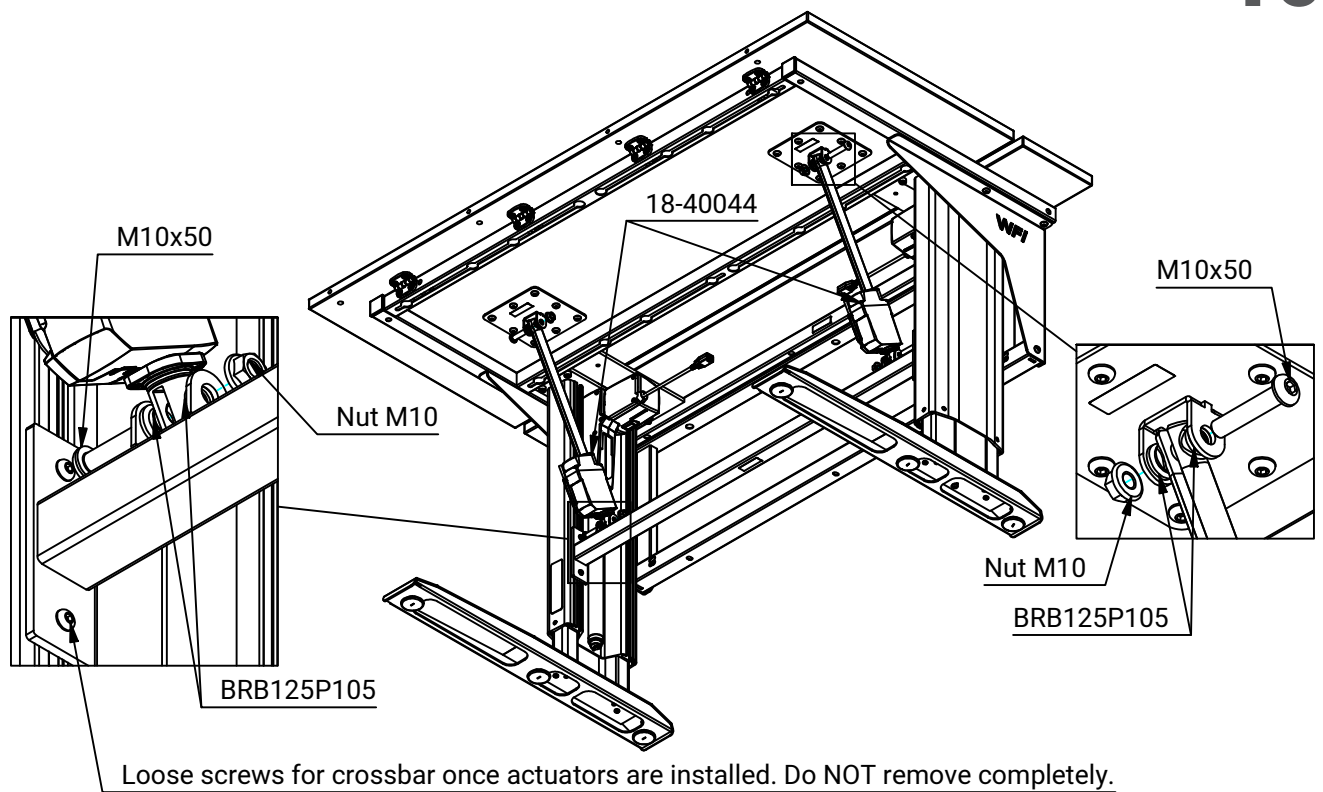
8



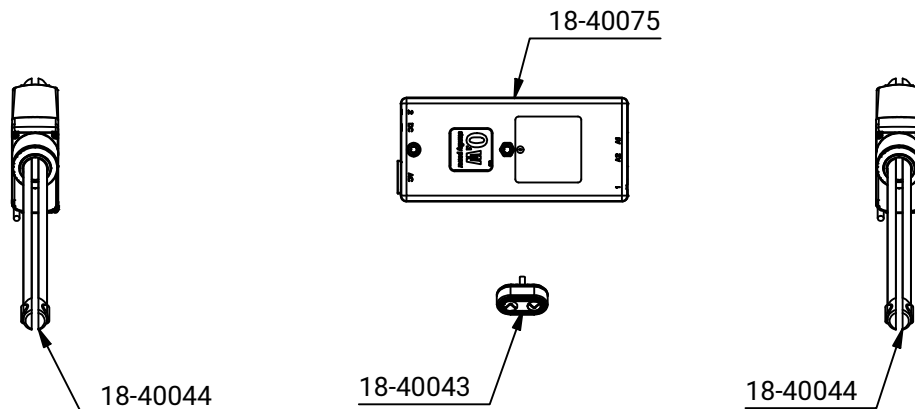
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10

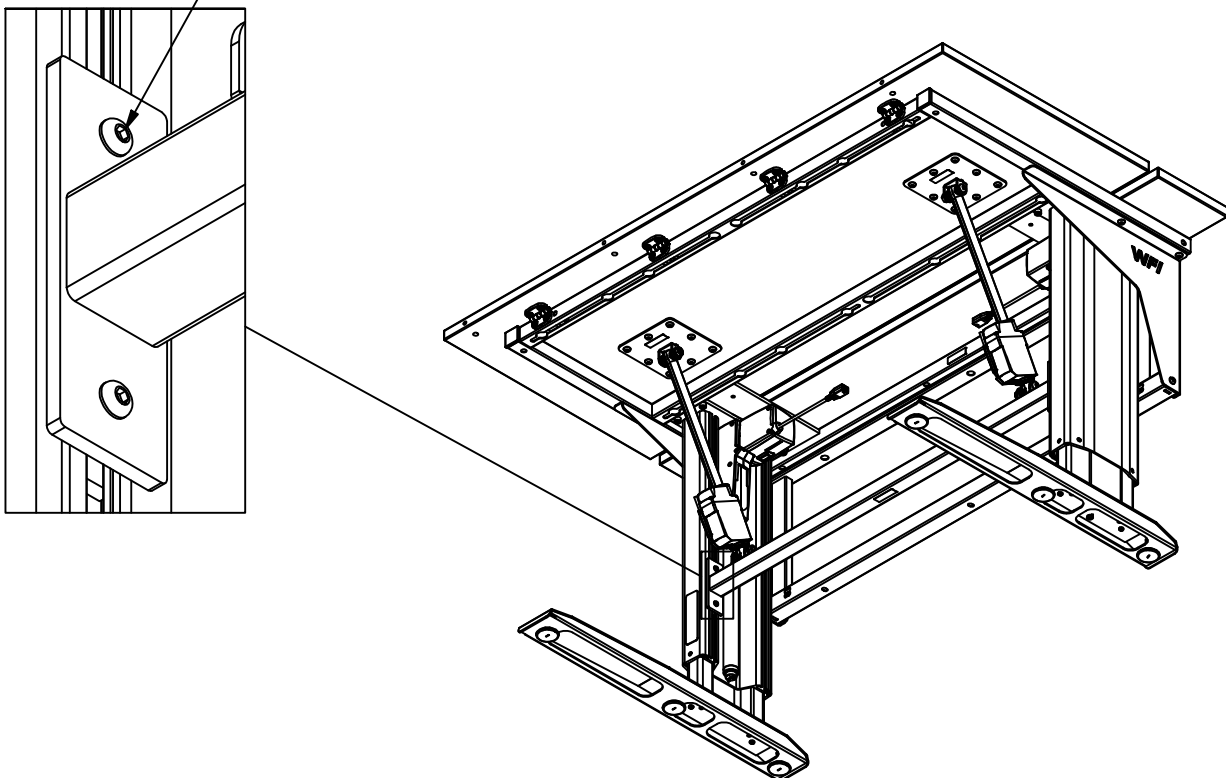


1. Assemble 18-40045 & 18-40046 to 18-40044
2. Connect 1-910-105 (2x) between 18-40044 & control unit 18-40075
3. Connect 18-40043 to 18-40075
4. Connect 1-910-104 to 18-40075
5. Connect 1-910-104 to wall power
6. Hold the down button pushed untill actuators reach lowest position. Release button
7. Hold the down button pushed for approx. 3 sec. A clicking sound will be heard from the actuators. Release button.
8. Tighten screws for crossbar. Verify that the tabletop can be tilted.

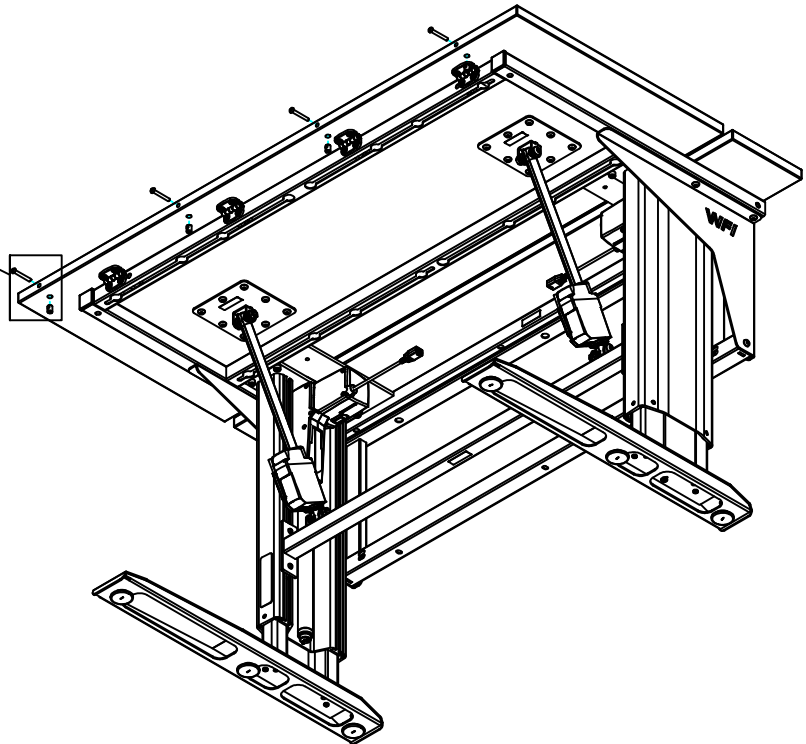
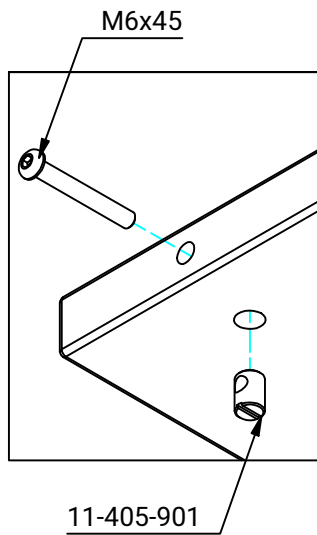


Step nr. 8

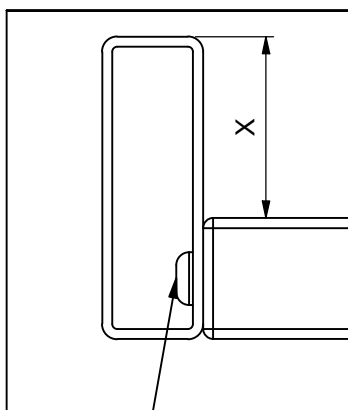
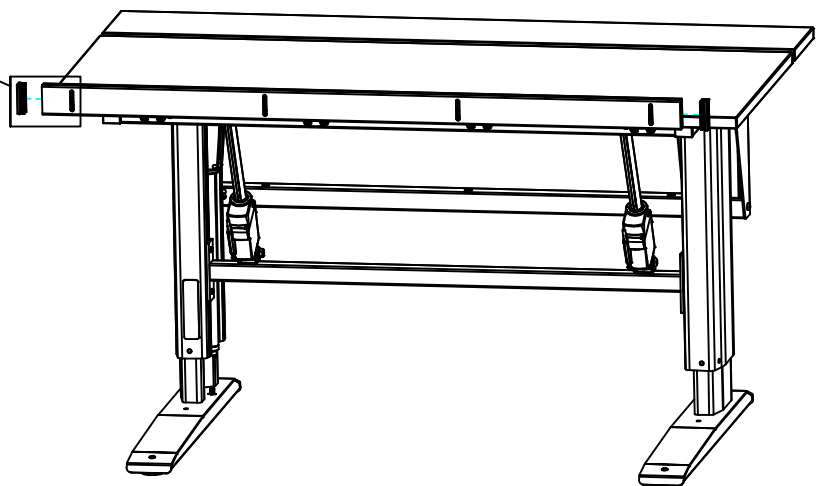
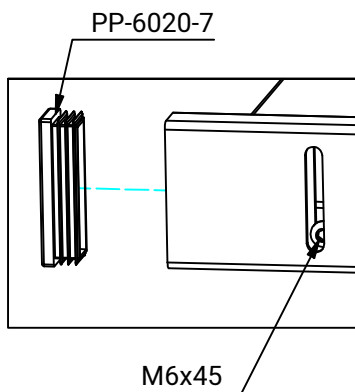
Tighten all screws for crossbar



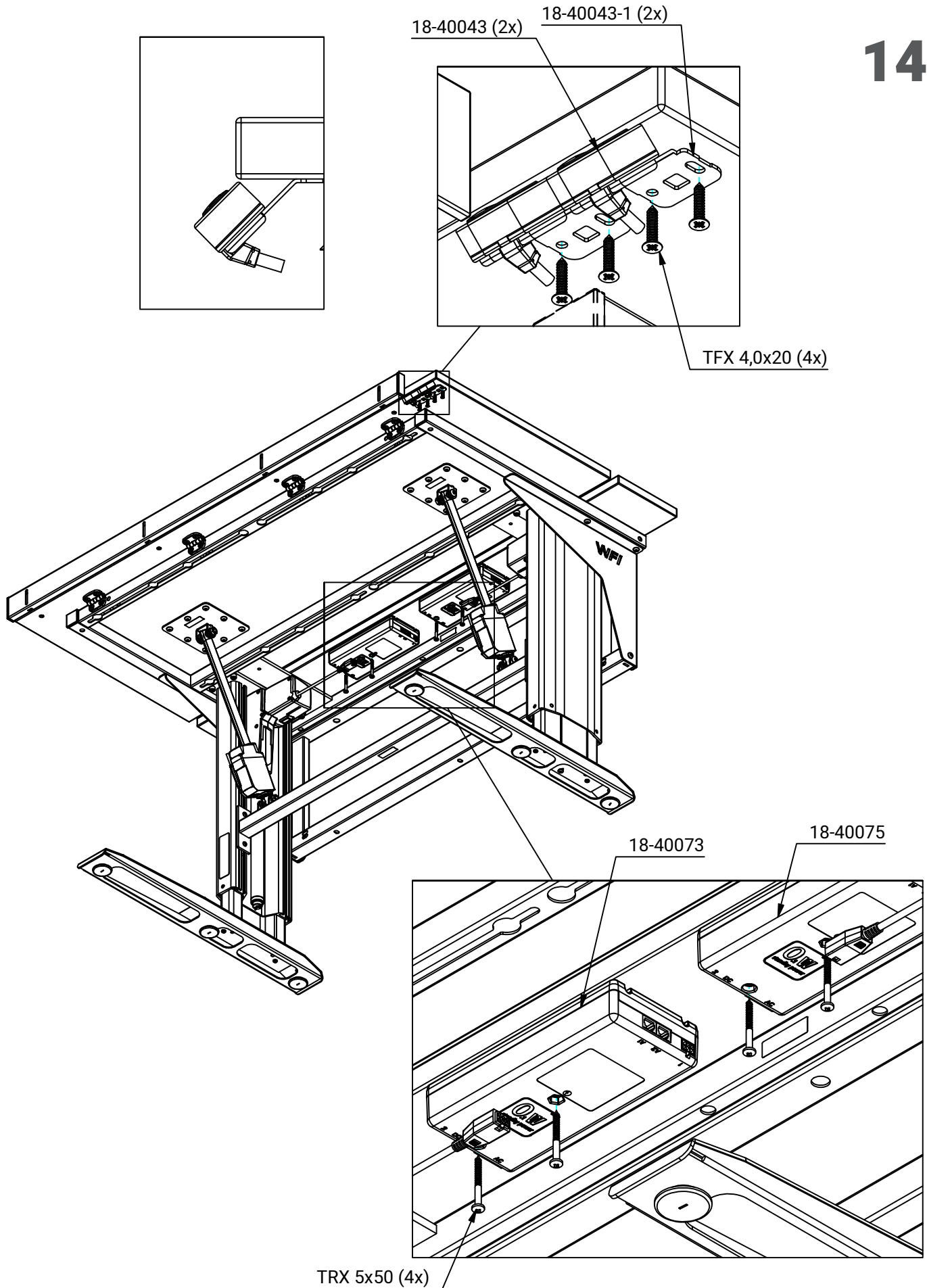
12



13



Adjust height & tighten all screws



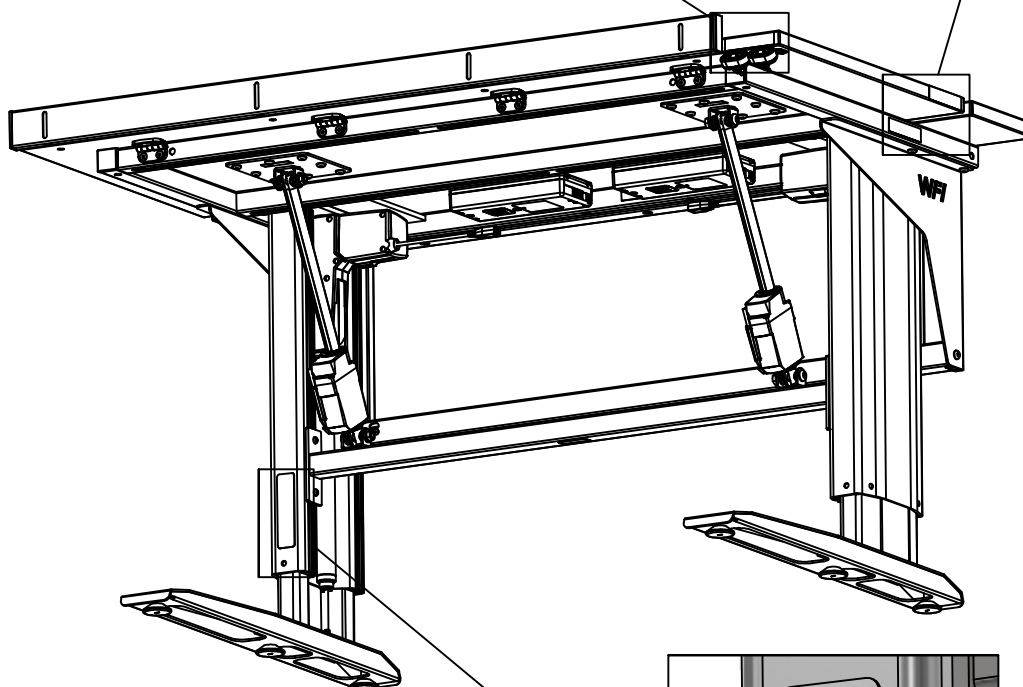
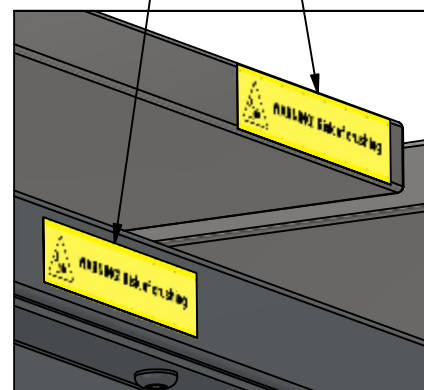
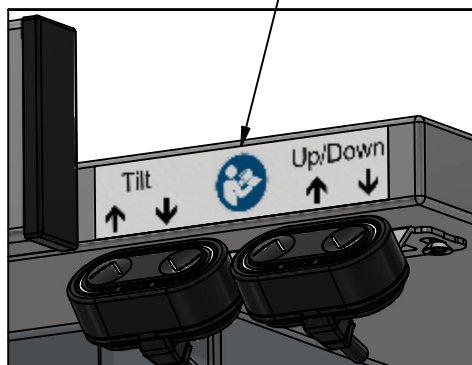
Operators manual 11-405-904 printed and sent with table!

15

9-25092-701

11-405-903 tabletop. 1 on each side

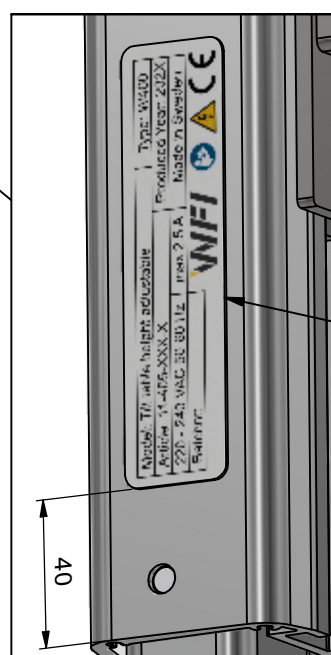
11-405-903 tableframe. 1 on each side



Article nr. written manually. "11-405-" comes prepared

Model: Tilt table height adjustable	Type: W400
Article: 11-405-XXX-X	Produced Year: 202X
220 - 240 VAC 50-60 Hz	max 2.5 A
Batchnr:	Made in Sweden

Batchnr: = WFI TO nr. + serialnumber.
(Written manually)



11-405-905

